#20 POET Biorefining - Emmetsburg Ethanol Plant Energy and Water Usage vs. Cities within a 10 mile radius

Ethan	ol Plant without CO ₂ Capture						
No.	Ethanol Plant/ Town	Population	**Water Permit Value MGY	**2023 Water Usage MGY		Comments	
Ethanol Plant - Near Emmetsburg, Iowa			-	-			
	POET Biorefining - Emmetsburg Plant		350	211.1	١	Without CO ₂ capture water requirement	
	Combined Towns All Water Usage		123.3	123.3		City residential use assumes 70 gal./person/day	
1	Rodman	31	0.8	0.8		Water usage too small to require a permit	
2	Curlew	37	0.9	0.9		Water usage too small to require a permit	
3	Cylinder	87	2.2	2.2		Water usage too small to require a permit	
4	Ayrshire	133	3.4	3.4		Water usage too small to require a permit	
5	Graettinger	832	21.3	21.3			
6	Emmetsburg	3,706	94.7	94.7			
<u> </u>	Percentage of ethanol plant usage of total water usage	4,826	73.9%	63.1%			
Concl	usion: Without CO2 Capture						
	This ethanol plant consumes 63% of the water used by the cities and plant within the surrounding 10 mile radius (314 square miles).						

Ethanol Plant with CO ₂ Capture						
No.	Ethanol Plant/ Town	Population	**Water	**2023	2023	Comments
			Permit	Water	Water	
			Value	Usage	Usage	
			MGY	MGY	% of Total	
Ethan	ol Plant - Near Emmetsburg, Iowa	-	-	-	-	City residential use assumes 70 gal./person/day
1	Rodman	31	0.8	0.8		Water usage too small to require a permit
2	Curlew	37	0.9	0.9		Water usage too small to require a permit
3	Cylinder	87	2.2	2.2		Water usage too small to require a permit
4	Ayrshire	133	3.4	3.4		Water usage too small to require a permit
	No Permit	288	7.3584	7.3584	1.8%	
5	Graettinger	832	21.3	21.3	5.2%	
6	Emmetsburg	3706	94.7	94.7	23.3%	
7	Ethanol plant water for Ethanol Production		350	211.1	52.0%	Without CO2 Capture water requirement
8	Ethanol Plant water for CO ₂ Capture		71.4	71.4	17.6%	Additional CO ₂ Capture water requirement
	Total Plant and Towns	4,826	544.7	405.8	100.0%	
	Percentage of ethanol plant usage of total water usage		77.4%	69.6%		
Concl	usion: With CO2 Capture					
	This ethanol plant consumes 70% of the water used by th	e cities and plant				
	within the surrounding 10 mile radius (314 square miles)					
*Etha	nol Production Capacity of Plant - MGY	68				
Factor: Water required to cool and compress the CO ₂ for		1.05				
captu	re - MGY Water/ MGY Ethanol	1.05				
Calcu	ate additional water required for CO ₂ Capture - MGY	71.4				
Calculate ratio of gallons of water/ gallons of Ethanol		3.1				
Total water requirement of towns and Ethanol plant - MGY		413.1				
Total water requirement of towns - MGY		130.7				
Total water requirement for ethanol plant - MGY		282.5				
Ratio of ethanol plant water use vs. surrounding area		2.16				
Percentage of ethanol plant usage of total water usage		68.4%				
Total	Population within the 10 mile radius	4,826				

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Water Use		
Typical water use per person per day - Gallons/ person/ day	70	
Equivalent # of people ethanol plant water use w/o CO2 capture	8,261	
Equivalent # of people ethanol plant water use w/ CO2 capture	11,056	
Electricity Use		
Electricity to produce Ethanol - kWh/ gallon EtOH for production	0.6	
Total Electricity used to produce ethanol - kWh	40,800,000	
Electrical use to capture CO2 - kWh/ gallon EtOH	0.377	
Total Electricity used to capture CO2 - kWh	25,636,000	
Total electricity to produce ethanol and capture CO2 - kWh	6.644E+07	
Typical electrical use/ residence - kWh/year	10,476.0	
Equivalent number of residences	6,341.7	
Number of people / residence	2.4	
Equivalent number of people	15,220	
Natural Gas Use		
Natural gas use per gallon of ethanol for production - BTU's/ gal.	26,000	
Natural gas use for ethanol plant - BTU's	1.768E+12	
Natural gas use per gal. of ethanol for CO2 capture - BTU's/ gal.	0	
Typical Natural Gas use/ residence - BTU's/ year	96,000,000	
Equivalent number of residences	18,417	
Number of people / residence	2.4	
Equivalent number of people	44,200	
* Ethanol Capacity per Iowa Renewable Fuels Association	** Water usage pe	er the greater of DNR WACOP Permit or 3 times ethanol capacity.

#20 POET Biorefining Ethanol Plant (68 MGY) near Emmetsburg

