

#6 Louis Dreyfuss - Grand Junction Ethanol Plant Energy and Water Usage vs. Cities within a 10 mile radius

| Ethanol Plant without CO ₂ Capture | | | | | | |
|---|--|------------|--------------------------|------------------------|--|---|
| No. | Ethanol Plant/ Town | Population | **Water Permit Value MGY | **2023 Water Usage MGY | | Comments |
| Ethanol Plant - Near Grand Junction, Iowa | | | | | | |
| | Louis Dreyfuss - Grand Junction Plant | | 630.7 | 375.0 | | Without CO ₂ capture water requirement |
| | Combined Towns All Water Usage | | 140.7 | 140.7 | | City residential use assumes 70 gal./person/day |
| 1 | Berkley | 23 | 0.6 | 0.6 | | Water usage too small to require a permit |
| 2 | Dana | 38 | 1.0 | 1.0 | | Water usage too small to require a permit |
| 3 | Beaver | 46 | 1.2 | 1.2 | | Water usage too small to require a permit |
| 4 | Cooper | 50 | 1.3 | 1.3 | | Water usage too small to require a permit |
| 5 | Rippey | 220 | 5.6 | 5.6 | | Water usage too small to require a permit |
| 6 | Paton | 221 | 5.6 | 5.6 | | |
| 7 | Grand Junction | 725 | 18.5 | 18.5 | | |
| 8 | Jefferson | 4,182 | 106.9 | 106.9 | | |
| | Percentage of ethanol plant usage of total water usage | 5,505 | 81.8% | 72.7% | | |
| Conclusion: Without CO₂ Capture | | | | | | |
| This ethanol plant consumes 73% of the water used by the cities and plant within the surrounding 10 mile radius (314 square miles). | | | | | | |

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|--|---|---------------|--------------------------|------------------------|-----------------------------|--|
| No. | Ethanol Plant/ Town | Population | **Water Permit Value MGY | **2023 Water Usage MGY | 2023 Water Usage % of Total | Comments |
| Ethanol Plant - Near Grand Junction, Iowa | | - | - | - | - | City residential use assumes 70 gal./person/day |
| 1 | Berkley | 23 | 0.6 | 0.6 | | Water usage too small to require a permit |
| 2 | Dana | 38 | 1.0 | 1.0 | | Water usage too small to require a permit |
| 3 | Beaver | 46 | 1.2 | 1.2 | | Water usage too small to require a permit |
| 4 | Cooper | 50 | 1.3 | 1.3 | | Water usage too small to require a permit |
| 5 | Rippey | 220 | 5.6 | 5.6 | | Water usage too small to require a permit |
| | No Permit | 377 | 9.6 | 9.6 | 1.5% | |
| 6 | Paton | 221 | 5.6 | 5.6 | 0.9% | |
| 7 | Grand Junction | 725 | 18.5 | 18.5 | 2.9% | |
| 8 | Jefferson | 4182 | 106.9 | 106.9 | 16.5% | |
| 9 | Ethanol plant water for Ethanol Production | | 630.7 | 375 | 58.0% | Without CO ₂ Capture water requirement |
| 10 | Ethanol Plant water for CO ₂ Capture | | 131.3 | 131.3 | 20.3% | Additional CO ₂ Capture water requirement |
| Total Plant and Towns | | 5,505 | 902.6 | 646.9 | 100.0% | |
| Percentage of ethanol plant usage of total water usage | | | 84.4% | 78.3% | | |
| Conclusion: With CO₂ Capture | | | | | | |
| This ethanol plant consumes 78% of the water used by the cities and plant within the surrounding 10 mile radius (314 square miles) | | | | | | |
| *Ethanol Production Capacity of Plant - MGY | | 125 | | | | |
| Factor: Water required to cool and compress the CO₂ for capture - MGY Water/ MGY Ethanol | | 1.05 | | | | |
| Calculate additional water required for CO₂ Capture - MGY | | 131.25 | | | | |
| Calculate ratio of gallons of water/ gallons of Ethanol | | 3.0 | | | | |
| Total water requirement of towns and Ethanol plant - MGY | | 656.5 | | | | |
| Total water requirement of towns - MGY | | 150.3 | | | | |
| Total water requirement for ethanol plant - MGY | | 506.3 | | | | |
| Ratio of ethanol plant water use vs. surrounding area | | 3.37 | | | | |
| Percentage of ethanol plant usage of total water usage | | 77.1% | | | | |
| Total Population within the 10 mile radius | | 5,505 | | | | |

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| Water Use | | | | | |
|--|------------|---|--|--|--|
| Typical water use per person per day - Gallons/ person/ day | 70 | | | | |
| Equivalent # of people ethanol plant water use w/o CO2 capture | 14,677 | | | | |
| Equivalent # of people ethanol plant water use w/ CO2 capture | 19,814 | | | | |
| Electricity Use | | | | | |
| Electricity to produce Ethanol - kWh/ gallon EtOH for production | 0.6 | | | | |
| Total Electricity used to produce ethanol - kWh | 75,000,000 | | | | |
| Electrical use to capture CO2 - kWh/ gallon EtOH | 0.377 | | | | |
| Total Electricity used to capture CO2 - kWh | 47,125,000 | | | | |
| Total electricity to produce ethanol and capture CO2 - kWh | 1.221E+08 | | | | |
| Typical electrical use/ residence - kWh/year | 10,476.0 | | | | |
| Equivalent number of residences | 11,657.6 | | | | |
| Number of people / residence | 2.4 | | | | |
| Equivalent number of people | 27,978 | | | | |
| Natural Gas Use | | | | | |
| Natural gas use per gallon of ethanol for production - BTU's/ gal. | 26,000 | | | | |
| Natural gas use for ethanol plant - BTU's | 3.250E+12 | | | | |
| Natural gas use per gal. of ethanol for CO2 capture - BTU's/ gal. | 0 | | | | |
| Typical Natural Gas use/ residence - BTU's/ year | 96,000,000 | | | | |
| Equivalent number of residences | 33,854 | | | | |
| Number of people / residence | 2.4 | | | | |
| Equivalent number of people | 81,250 | | | | |
| * Ethanol Capacity per Iowa Renewable Fuels Association | | ** Water usage per the greater of DNR WACOP Permit or 3 times ethanol capacity. | | | |

#6 Louis Dreyfuss Ethanol Plant (125 MGY) near Grand Junction

Ethanol plant 2023 water usage vs. surrounding residential water usage of towns within a ten mile radius MGY (Millions of Gallons per Year).

No Permit cities:
 Berkley
 Dana
 Beaver
 Cooper
 Rippey

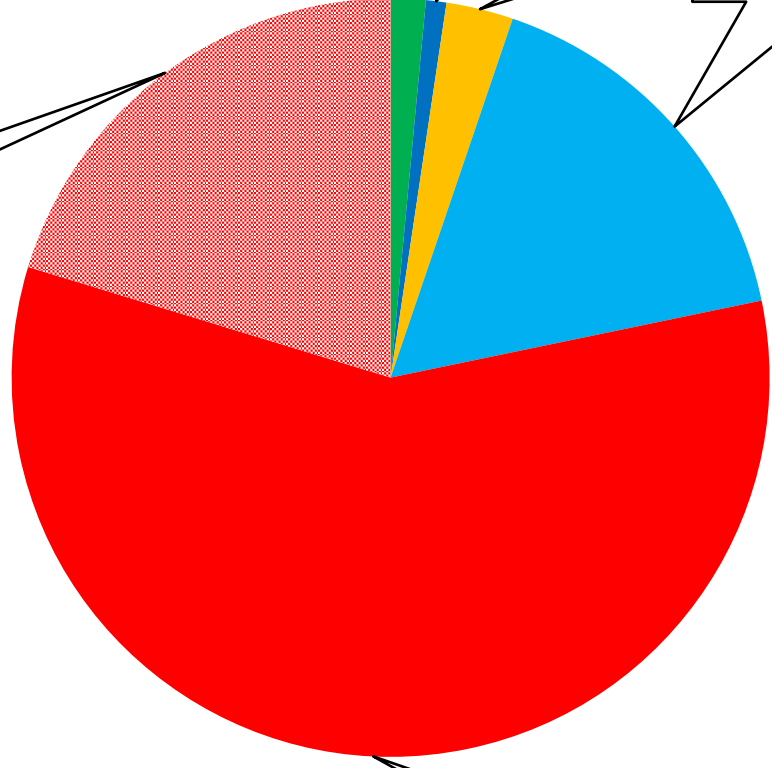
Ethanol Plant water for CO2 Capture, 131.3, 20.3%

This plant will use four times as much water as all the cities within a 10 mile radius of the plant.

3.0 gallons of water per gallon of ethanol is used for production. An additional 1.05 gallon is required for CO2 capture.

The plant draws it's water from the Pennsylvanian aquifer. The water level in this area is down as much as 30 feet since 2015

No Permit, 9.6, 1.5% Paton, 5.6, 0.9% Grand Junction, 18.5, 2.9%
 Jefferson, 106.9, 16.5%



With the proposed CO₂ capture system the Louis Dreyfuss Grand Junction Plant will use 78% of the total water used by the plant and cities within the surrounding 10 mile radius. (314 square miles)

With combined production and CO2 capture the ethanol plant power and 2023 water usage would be equivalent to:
 Water: 19,800 people.
 Electricity: 28,000 People.
 Natural Gas: 81,300 People

The total population of the cities within the 10 mile radius is 5,505.

Ethanol plant water for Ethanol Production, 375, 58.0%